



Assembly Instructions M2 Mantus Anchor:

TOOLS REQUIRED: socket wrench *see sizing below*

Step 1. Grease the hex bolt with the grease provided

Step 1. Align the shank and the fluke and insert the hex bolt

Step 2. Insert the aluminum bushing

Step 3. Slide on the fender washer

Step 4. Slide on the spring lock-washer

Step 5. Tighten the slotted nut and compress the lock washer

(make sure the spring lock washer is compressed flat)

Step 6. Insert and deform the cotter pin

Contents:

- 1) Anchor shank
- 2) Anchor fluke
- 3) Hex Bolt
- 4) Aluminum bushing
- 5) Fender washer
- 6) Spring lock—washer
- 7) Slotted nut
- 8) Cotter Pin
- 9) Grease

Bolt Diameter	Wrench Size	Anchor Model
3/8	9/16	8 lbs, 13 lbs
1/2	3/4	17 lbs, 25 lbs
5/8	15/16	35 lbs, 45 lbs, 55 lbs
3/4	1 -1/8	65 lbs, 85 lbs
7/8	1—5/16	105 lbs, 125 lbs
1	1—7/8	155 lbs, 175 lbs



If you are missing any parts or require any assistance

Please call us at 1 855 262 6887 or

email us: info@mantusmarine.com